



# CERTIFICATE OF ACCREDITATION

## The ANSI National Accreditation Board

Hereby attests that

### **FARO Mexico - 3D Measurement Technologies S. de R.L. de C.V.**

**215 Avenida Centuria,  
Parque Industrial Milenium  
Apodaca, Nuevo Leon, 66600 Mexico**

Fulfills the requirements of

### **ISO/IEC 17025:2017**

In the field of

### **CALIBRATION**

This certificate is valid only when accompanied by a current scope of accreditation document.  
The current scope of accreditation can be verified at [www.anab.org](http://www.anab.org).

A handwritten signature in black ink, appearing to read 'R. Douglas Leonard Jr.', is positioned above a horizontal line.

R. Douglas Leonard Jr., VP, PILR SBU

Expiry Date: 25 January 2022

Certificate Number: L1147.11-1



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.  
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory  
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

**SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017**

**FARO Mexico - 3D Measurement Technologies S. de R.L. de C.V.**

215 Avenida Centuria,  
Parque Industrial Milenium  
Apodaca, Nuevo Leon, 66600 Mexico  
Rachel Sowers  
407-333-9911

**CALIBRATION**

Valid to: **January 25, 2022**

Certificate Number: **L1147.11-1**

**Length-Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) <sup>2</sup>	Reference Standard, Method, and/or Equipment
Articulated Arm Coordinate Measurement Machine (AACMM):			ASME B89.4.22-2004 at 5.2, 5.3 and 5.4 ISO 10360-2:2001
Volumetric Performance	(0 to 2.2) m	3.5 µm	Kinematic Scale Bar
Effective Diameter	(3 to 25.4) mm	1 µm	Test Sphere
Articulated Arm Coordinate Measurement Machine (AACMM):			ISO 10360-12:2016 6.2, 6.3, 6.4
Probing Size Error (PSize)	Sphere Diameter: 25.4 mm	1 µm	Test Sphere
Probing Form Error (PForm)	Sphere Diameter: 25.4 mm	0.9 µm	Test Sphere
Articulated Location Error (LDia)	Sphere Diameter: 25.4 mm	1.7 µm	Test Sphere
Length Measurement Error, Unidirectional (EUni)	(0 to 1.05) m (0 to 1.36) m (0 to 1.8) m (0 to 2.11) m (0 to 2.42) m (0 to 2.64) m	3.1 µm 3.7 µm 4.0 µm 5.7 µm 6.4 µm 8.4 µm	Kinematic Scale Bar

**Length-Dimensional Metrology**

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) <sup>2</sup>	Reference Standard, Method, and/or Equipment
Articulated Arm Coordinate Measurement Machine (AACMM): Single Point Articulation Performance	N/A <sup>3</sup>	0.41 μm	B89.4.22-2004 and ISO 10360-12:2016 Test Sphere
Articulated Arm Coordinate Measuring Machines (AACMM) with Optical Distance Sensors: Articulated Location Value	Sphere Diameter: 50.8 mm	4.4 μm	Based on ISO 10360-08:2013 Annex D Test Sphere
Laser Line Probe (LLP): Diameter Z Distance/Position	Cylinder Diameter: 25.4 mm  (75 to 360) mm	1.8 μm  1.5 μm	Internal Procedure: Reference Cylinder  Calibrated Distance/Position by Laser Interferometer

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ( $k=2$ ), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
2.  $L$  = Length in meters,  $X$  = the perpendicular distance from the tracker to the space frame.
3. Point measurements do not have a range.
4. This scope is formatted as part of a single document including Certificate of Accreditation No. L1147.11-1.



R. Douglas Leonard Jr., VP, PILR SBU