



CERTIFICATE OF ACCREDITATION

The ANSI National Accreditation Board

Hereby attests that

FARO Europe GmbH
Lingwiesenstraße 11/2
D-70825 Korntal-Münchingen, Germany

Fulfills the requirements of

ISO/IEC 17025:2017

In the field of

CALIBRATION

This certificate is valid only when accompanied by a current scope of accreditation document.
The current scope of accreditation can be verified at www.anab.org.

A handwritten signature in black ink, appearing to be 'Jason Stine', is positioned above a horizontal line.

Jason Stine, Vice President

Expiry Date: 25 January 2026

Certificate Number: L1147.04-1



This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017.
This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory
quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

FARO Europe GmbH
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Antonio Paolini
0049-7150-9797-412

CALIBRATION

Valid to: **January 25, 2026**

Certificate Number: **L1147.04-1**

Length-Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) ²	Reference Standard, Method, and/or Equipment
Articulated Arm Coordinate Measurement Machine (AACMM): Volumetric Performance	(0 to 2.2) m	3.5 µm	ASME B89.4.22-2004 at 5.2, 5.3 and 5.4 ISO 10360-2:2001 Kinematic Scale Bar
Effective Diameter	(3 to 25.4) mm	1.0 µm	Test Sphere
Articulated Arm Coordinate Measurement Machine (AACMM): Probing Size Error (PSize)	Sphere Diameter: 25.4 mm	6 Axis 1.5m- 1.4 µm 6 Axis 2.0m- 1.6 µm 6 Axis 2.5m- 1.8 µm 6 Axis 3.0m- 2.4 µm 6 Axis 3.5m- 3.2 µm 6 Axis 4.0m- 4.0 µm 7 Axis 2.0m- 2.0 µm 7 Axis 2.5m- 2.2 µm 7 Axis 3.0m- 3.2 µm 7 Axis 3.5m- 4.0 µm 7 Axis 4.0m- 5.2 µm	ISO 10360-12:2016 6.2, 6.3, 6.4 Test Sphere

Length-Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) ²	Reference Standard, Method, and/or Equipment
Articulated Arm Coordinate Measurement Machine (AACMM): Probing Form Error (PForm)	Sphere Diameter: 25.4 mm	6 Axis 1.5m- 2.4 μm 6 Axis 2.0m- 3.4 μm 6 Axis 2.5m- 3.6 μm 6 Axis 3.0m- 5.2 μm 6 Axis 3.5m- 6.8 μm 6 Axis 4.0m- 7.6 μm 7 Axis 2.0m- 4.0 μm 7 Axis 2.5m- 4.4 μm 7 Axis 3.0m- 6.4 μm 7 Axis 3.5m- 7.8 μm 7 Axis 4.0m- 8.8 μm	Test Sphere
Articulated Arm Coordinate Measurement Machine (AACMM): Articulated Location Error (LDia)	Sphere Diameter: 25.4 mm	6 Axis 1.5m- 2.4 μm 6 Axis 2.0m- 3.0 μm 6 Axis 2.5m- 3.2 μm 6 Axis 3.0m- 9.2 μm 6 Axis 3.5m- 13 μm 6 Axis 4.0m- 16 μm 7 Axis 2.0m- 4.0 μm 7 Axis 2.5m- 4.4 μm 7 Axis 3.0m- 15 μm 7 Axis 3.5m- 18 μm 7 Axis 4.0m- 22 μm	Test Sphere
Articulated Arm Coordinate Measurement Machine (AACMM): Length Measurement Error, Unidirectional (EUni)	(0 to 1.05) m (0 to 1.36) m (0 to 1.8) m (0 to 2.11) m (0 to 2.42) m (0 to 2.64) m	3.1 μm 3.7 μm 4.0 μm 5.7 μm 6.4 μm 8.4 μm	Kinematic Scale Bar
Articulated Arm Coordinate Measurement Machine (AACMM): Single Point Articulation Performance	N/A ⁴	6 Axis 1.5m- 2.4 μm 6 Axis 2.0m- 3.2 μm 6 Axis 2.5m- 3.6 μm 6 Axis 3.0m- 5.4 μm 6 Axis 3.5m- 7.2 μm 6 Axis 4.0m- 9.0 μm 7 Axis 2.0m- 3.6 μm 7 Axis 2.5m- 4.0 μm 7 Axis 3.0m- 6.4 μm 7 Axis 3.5m- 9.0 μm 7 Axis 4.0m- 11 μm	B89.4.22-2004 and ISO 10360-12:2016 Test Sphere

Length-Dimensional Metrology

Parameter/Equipment	Range	Expanded Uncertainty of Measurement (+/-) ²	Reference Standard, Method, and/or Equipment
Articulated Arm Coordinate Measuring Machines (AACMM) with Optical Distance Sensors: Articulated Location Value	Sphere Diameter: 50.8 mm	4.4 μm	Based on ISO 10360-08:2013 Annex D Test Sphere
Laser Line Probe (LLP): Diameter Z Distance/Position	Cylinder Diameter: 25.4 mm 25.4 mm 25.4 mm (75 to 360) mm (80 to 230) mm	1.8 μm 3.8 μm 7.0 μm 1.5 μm 2.9 μm	Internal Procedure: Reference Cylinder Calibrated Distance/ Position by Laser Interferometer
Faro Laser Tracker: Ranging Length Measurement	(0.04 to 25) m	(2 + 0.4L) μm	ASME B89.4.19-2006: Reference Laser Tracker
Faro Laser Tracker: Transverse Length Measurement	(0.23 to 6.2) m	(8 + 1.2X) μm	ASME B89.4.19:2006 Reference Laser Tracker Kinematic Scale Bars
Faro Laser Tracker: Orientation Error of Six-DOF Probe	(2.5 to 10) m	2 μm	ISO 10360-10:2016

Calibration and Measurement Capability (CMC) is expressed in terms of the measurement parameter, measurement range, expanded uncertainty of measurement and reference standard, method, and/or equipment. The expanded uncertainty of measurement is expressed as the standard uncertainty of the measurement multiplied by a coverage factor of 2 ($k=2$), corresponding to a confidence level of approximately 95%.

Notes:

1. On-site calibration service is available for this parameter, since on-site conditions are typically more variable than those in the laboratory, larger measurement uncertainties are expected on-site than what is reported on the accredited scope.
2. L = Length in meters, X = the perpendicular distance from the tracker to the space frame.
3. FOV = Field of View.
4. Point measurements do not have a range.
5. This scope is formatted as part of a single document including Certificate of Accreditation No. L1147.04-1.



Jason Stine, Vice President